



SUBSTRATE RECOMMENDATIONS

SCIGRIP® 4052 is formulated for bonding a variety of plastic substrates. It will bond PVC, CPVC, foamed PVC, ABS, acrylic, styrene, polycarbonate, Noryl, etc. to themselves and to each other.

GENERAL DESCRIPTION

SCIGRIP 4052 is a clear, medium bodied, fast set solvent cement. The cement appears to have a slight amber tint when viewed in the container, however, the usual thin layer on the substrate appears clear when dry.

TYPICAL BOND STRENGTH[†]

Substrate Material	Aged Bond Strength, lbs/in ² (kg/cm ²)		
	2 Hours	24 Hours	1 Week
PVC	260	600	1200
ABS	200	600	1200

[†]Substrate thickness: 0.25 inch (0.64 cm). Bond area: 1.0 in² (6.45 cm²)

ADHESIVE PROPERTIES AND CHARACTERISTICS @ 73°F (23°C)

COLOR:	Clear*	TIME TO REACH 80% OF ULTIMATE BOND STRENGTH:	72 Hours
VISCOSITY:	500 ± 100 cps	SPECIFIC GRAVITY:	0.955 ± 0.01
WORKING TIME:	15 Minutes	COVERAGE:	10 mil: 35 sq ft/pint 280 sq ft/gallon
FIXTURE TIME:	20 – 25 Minutes		20 mil: 17 sq ft/pint 140 sq ft/gallon

*Thin amber layer of solvent cement on substrate appears clear when dry.

DIRECTIONS FOR USE

Parts to be joined should be clean and fit well without forcing.

Apply cement with brush, polyethylene squeeze bottle or other suitable applicator.

Assemble while parts are still wet.

If cement is applied to one surface, bring the two surfaces in gentle contact for several seconds to allow the dry surface to be softened.

AVAILABILITY

This product is available in gallon (3.785 liters) and pint (473 ml) metal cans. For detailed information on containers and applicators, refer to the current Assembly Adhesive Selection Guide and Price List.

SHELF LIFE

Two years expectancy in tightly sealed containers. Stability of the product is limited by the permanence of the container and the evaporation of the solvent when container is open. Evaporation of solvent will cause the cement to thicken and reduce its effectiveness.

QUALITY ASSURANCE

SCIGRIP 4052 is carefully evaluated to assure that consistent high quality is maintained. Fourier transform infrared spectroscopy, gas chromatography, and additional in depth testing ensures each batch is manufactured to exacting standards. A batch identification code is stamped on each can and assures traceability of all materials and processes encountered in manufacturing this plastic cement for its intended specific application.

SHIPPING

Shipping Information for Individual Containers Larger than One Liter: DOT Shipping Name: Adhesive. DOT Hazard Class: 3. ID #: UN1133. Packaging Group: II. Label: Flammable Liquid. **For Less than One Liter:** DOT Shipping Name: Consumer Commodity. DOT Shipping Class: ORM-D.

SAFETY AND ENVIRONMENTAL PRECAUTIONS

This product is a flammable, fast evaporating solvent cement. It is considered a hazardous material. In conformance with the Federal Hazardous Substances Labeling Act, the following hazards and precautions are given. Purchasers who may repackage this product must also conform to all local, state and federal labeling, safety and other regulations.

**DANGER: EXTREMELY FLAMMABLE. VAPOR HARMFUL.
MAY BE HARMFUL IF SWALLOWED. MAY IRRITATE SKIN OR EYES.**

Keep out of reach of children. Do not take internally. Keep away from heat, spark, open flame and other sources of ignition. Keep container closed when not in use. Store away from direct sunlight between 40° – 110°F (5° – 43°C). Use only with adequate ventilation. Avoid breathing of vapors. Atmospheric levels should be maintained below established exposure limit values contained in Section II and VIII of the Material Safety Data Sheet. If airborne concentrations exceed those limits, use of a NIOSH-approved organic vapor cartridge respirator with full face-piece is recommended. The effectiveness of an air-purifying respirator is limited. Use it only for a single short-term exposure. For emergency and other conditions where short-term exposure guidelines may be exceeded, use an approved positive pressure self-contained breathing apparatus. Do not smoke, eat or drink while working with this product. Avoid contact with skin, eyes and clothing. May cause eye injury. Protective equipment such as gloves, safety goggles and impervious apron should be used. Carefully read Material Safety Data Sheet and follow all precautions.

Contains Tetrahydrofuran (109-99-9), Methyl Ethyl Ketone (78-93-3) and Cyclohexanone (108-94-1). Do not use this product for other than intended use.

“Title III Section 313 Supplier Notification”: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and of 40CFR372. This information must be included in all Material Safety Data Sheets that are copied and distributed for this material.

FIRST AID

Inhalation: If overcome with vapors, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician.

Eye Contact: Flush with plenty of water for 15 minutes and call a physician.

Skin Contact: Wash skin with plenty of soap and water for at least 15 minutes. If irritation develops, get medical attention.

Ingestion: If swallowed, give 1 or 2 glasses of water or milk. Do not induce vomiting. Contact physician or poison control center immediately.

IMPORTANT NOTE

This product is intended for use by skilled individuals at their own risk. These suggestions and data are based on information we believe to be reliable. Users should verify by test that this product, as well as these methods, is suited to their application.

WARRANTY

IPS Corporation (IPS Corp.) warrants that all new IPS Corp. products shall be of good quality and free from defects in material and workmanship for the shelf life as indicated on the product. If any IPS Corp. product becomes defective, or fails to conform to our written limited warranty under normal use and storage conditions, then IPS Corp. will, without charge, replace the nonconforming product. However, this limited warranty shall not extend to, nor shall IPS Corp. be responsible for, damages or loss resulting from accident, misuse, negligent use, improper application, or incorporation of IPS Corp. products into other products. In addition, any repackaging of IPS Corp. products also shall void the limited warranty. IPS Corp. shall not be responsible for, nor does this limited warranty extend to, consequential damage, or incidental damage or expense, including without limitation, injury to persons or property or loss of use. Please refer to our standard IPS Corp. Limited Warranty for additional provisions.

