

# A113 Activator

Engineering Adhesives

## DESCRIPTION

A113 Activator is used to increase the cure speed of Cyanoacrylate adhesives, depositing a correct balance of neutralising ions onto the surface, stimulating attraction for the adhesive, and preparing the surface for bonding.

Typical Properties	
Chemical base:	Solvent Blend
Colour	Clear
Specific Gravity	0.70
Maximum Operating Temperature:	-5°C to +25°C

## APPLICATIONS

Activator A113 is primarily designed as a plastics and wood compatible activator or for post curing outside the bond line. Activator prevents absorption of the lower viscosity superglues into porous items. Activator helps bridge gaps which decreases polymerisation time.

## LIMITATIONS

### DIRECTIONS FOR USE

Activator can be used to speed cure by brushing or spraying onto the surface, applying the instant adhesive drop wise and then over spraying, to cure fillets such as on a wire tacking applications.

Product is normally hand applied by brush from the bottle, or sprayed to allow a "mist" to form on bond surface. Care must be taken to avoid naked flames.  
Ensure parts are clean, dry and free from oil and grease.

### PACKAGING

200ml Aerosol  
200ml Non Aerosol Pump Spray  
1 Litre Tins  
5 Litre Tins

### STORAGE & SHELF LIFE

Store in a cool area out of direct sunlight  
Shelf Life: 12 months @ 20°C

### HEALTH & SAFETY

Please refer to SDS

Rev: 10/15